

| | | | | | |
|-----------------------|---|-------------------------------------|------------------|---|---------------------------|
| Customer | : | CU-DAR001 Dart Helicopters Services | Drawing Name | : | SWITCH RELOCATION KIT |
| Job Number | : | 31898 | | | |
| Estimate Number | : | 12778 | | | |
| P.O. Number | : | N/A | Part Number | : | D350600449 |
| This Issue | : | 4/17/2007 S.O. No. : N/A | Drawing Number | : | N/A |
| Prsht Rev. | : | NC | Project Number | : | N/A |
| First Issue | : | MAT Type : SMALL /MED FAB | Drawing Revision | : | C |
| Previous Run | : | 31812A | Material | : | N/A |
| Written By | : | [Signature] | Due Date | : | 4/30/2007 Qty: 8 Um: Each |
| Checked & Approved By | : | [Signature] 07.04.18 | | | |
| Comment | : | Est Rev:a 07.03.07 new issue ec | | | |

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

1.0 DC DOCUMENT CONTROL



⑧

Comment: Photocopy bluefile & type labels per PPP D350-600-449 CHG001

07.04.2025

| | | |
|----|----------|--------|
| 20 | M8182412 | SPLICE |
|----|----------|--------|



Comment: Qty.: 3.0000 Each(s)/Unit Total: 24.0000 Each(s)

SPLICE

batch: M103962 (20) M104156 (12) -

| | | |
|-----|--------|------------------------|
| 3.0 | D35971 | FEMALE SPADE CONNECTOR |
|-----|--------|------------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

FEMALE SPADE CONNECTOR

batch: 031200

| | | |
|-----|--------|------------------------|
| 4.0 | D35982 | EXPANDABLE SLEEVE 1/4" |
|-----|--------|------------------------|



Comment: Qty.: 1.0000 f(s)/Unit Total : 8.0000 f(s)

EXPANDABLE SLEEVE 1/4"

cut 96" long

batch: B31201 —

| | | |
|-----|--------|----------|
| 5.0 | D35991 | TIE WRAP |
|-----|--------|----------|



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

TIE WRAP

batch: 63102

Whit Total: 1072

B32007

852 04/04/23

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 4/17/2007 3:47:42 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SWITCH RELOCATION KIT

Job Number: 31898

Part Number: D350600449

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D36001

TIE WRAP MOUNT



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

TIE WRAP MOUNT

batch: B31203 (104X)

B32006 (47X)

B31804 (41X)

7.0

M2275916229

122GA ELECTRICAL WIRE, 120'



Comment: Qty.: 24.0000 ft(s)/Unit Total : 192.0000 ft(s)

122GA ELECTRICAL WIRE, 120'

Cut 24' feet long

batch: M1104163

Boyle/23

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

U 2-2-24

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-600-349

Location: _____

PPP Rev: _____

Boyle/25 (8)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 2-2-25

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries